

Date: Thursday, 31/01/2008 8:51:43 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HOOP  
 Job Number : 37127  
 Estimate Number : 13140  
 P.O. Number :  
 This Issue : 31/01/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : / / Type : SMALL /MED FAB  
 Previous Run :  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev:A 08-01-30 new issue DD verified by:

Part Number : D37251  
 Drawing Number : D3725 U/R  
 Project Number : N/A  
 Drawing Revision : U/R  
 Material :  
 Due Date : 07/02/2008 Qty: 20 Um: Each

POSITIVE RECALL

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304B0750X3000 304 BAR .750 X 3.00



Comment: Qty.: 0.4375 f(s)/Unit Total: 8.7507 f(s)  
 304 stainless steel bar .750"x 3.00"  
 (M304B0750X3000)  
 Batch: 106859 IB 8-1-31

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 1-Cut as per Dwg D3725  
 Dwg Rev: A  
 Prog Rev: A

IB 8-1-31

Supp  
 Rev A

(21)

SB 08/03/25

(18)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

IB 8-1-31

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/02/01  
 C. O. O. O. O. O.

(18)

5.0 MILLING CONV. CONVENTIONAL MILLING MACHINE



Comment: CONVENTIONAL MILLING MACHINE

1- Face to finish size as per dwg D3725

J.F. / M.A 08/02/01

(18)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
8.22.27	70	<u>Rework</u> , drill holes as per NEW dwg Rev A Permanent change				Le	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOOP

Job Number: 37127

Part Number: D37251

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*FEH JAL 08-02-12*

7.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Make chamfer by hand as per dwg D3725

2- Deburr

*SAD 08:02:12 (12)*

8.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

**ENGINEERING  
APPROVAL**  
*08/02/12 (18)*

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

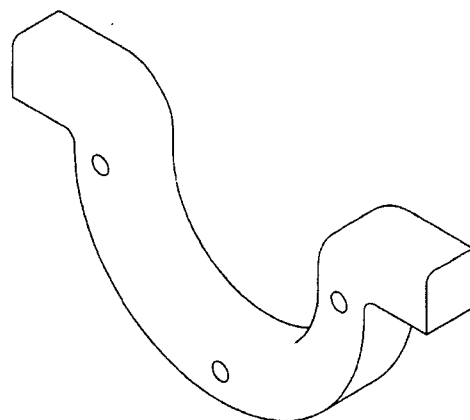


*h 08-02-27*

POSITIVE RECALL  
EFFECTIVE *08-02-31* AUTH *h*  
RELEASED *08-02-27* DATE *h*



REFERENCE ONLY



D3725-1 HOOP

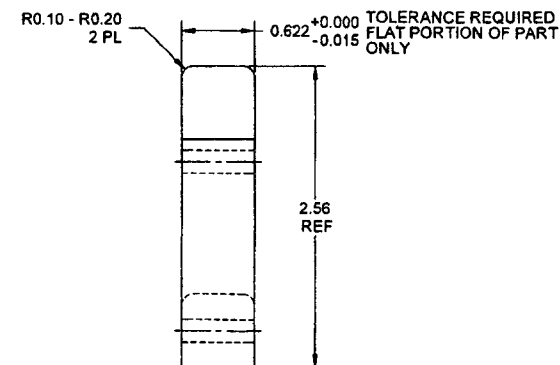
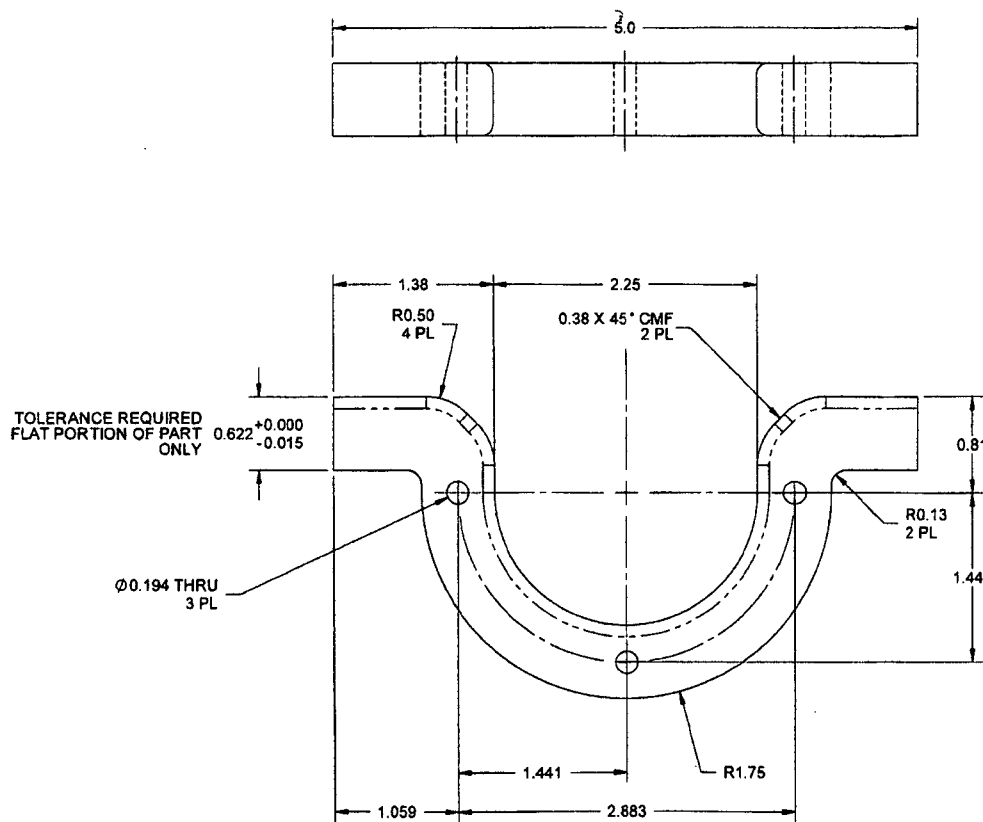
RELEASED  
16 08-02-28

**NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR  
(REF. DART SPEC M304B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.80 lbs

A	INITIAL RELEASE	AJS	08.01.28
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		DRAWING NO.	REV. A
CHECKED		D3725	SHEET 1 OF 2
MFG. APPR.		TITLE	SCALE
APPROVED		HOOP	NTS
DE APPR.		COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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REFERENCE ONLY



**D3725-1 HOOP**

RELEASED  
16 0802-250

DESIGN	JLS	<b>DART AEROSPACE LTD</b>	
DRAWN	JLS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	LE	DRAWING NO. <b>D3725</b>	REV. A
MFG. APPR.	MP	SHEET 2 OF 2	
APPROVED	MP	TITLE	SCALE
DE APPR.	LE	<b>HOOP</b>	NTS
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